## GAS & DUAL FUEL POWER PLANT

#### HYUNDAI POWER PLANT SOLUTIONS

Lowest Capex Lower Emission And High Efficiency





# ENERGY FOR CLEAN CITY

### **NEW YORK**

In the middle of New York City, Cubit Power One station is contributing to better air quality with HYUNDAI's clean energy solution.

### **Gas Engine Power Plant**



The Cubit Power One adopted HYUNDAI's 11MW gas engines(12H35/40GV x 2sets) help reducing air pollution with SCR(Selective Catalytic Reduction) and improving high efficiency with CHP(Combined Heat & Power) system. The Cubit Power One station has shown remarkable performances in stable electric power supply regardless of hot and humid summer and heavily snowing winter in Staten Island.





The power plant is 1 hour away from J

#### **KEY FIGURES**

Total Output	11MW
Customer	Cubit Power One
Operating Mode	Continuous
Gensets	12H35/40GV x 2sets
Fuel	Natural Gas
Scope	DG sets
Delivered	2018.05



B

## **Scope Of Supply**

- 1 Power house
- 2— HAM & EGM unit
- 3 Engine
- 4 Exhaust gas boiler
- **5** Exhaust gas silencer & Stack
- 6— Cooling radiator
- 7— Fuel tank farm
- 8 Water tanks

- 9 Fire fighting house
- 10— Purifier & Pump house
- 11 Substation
- 12- Workshop/Warehouse
- B Administration building
- 49— Electrical & Control building
- 15 Step-up transformer
- 16 Guard house

\* HAM HIMSEN Aux. Module EGM : Exhaust Gas Module

1

1

12

0



## HYUNDAI'S GAS & DUAL FUEL POWER PLANT

"HYUNDAI's gas and dual fuel power plant ensures not only safety of the power plant but also eco-friendly environment. HYUNDAI's dual fuel power plant creates added value through offering true flexibility in fuel selection and in our ability to respond to various operational demands."

Safe System	When using gas as the power source, safety is a crucial issue. The control/safety systems and sensors created by HYUNDAI, are installed and prepared for safe gas operation.
Eco-friendly	The gas/dual fuel power plant has the advantage of reducing the emission rate. HYUNDAI's gas engines are credible for its low NOx emission rate, smoke-less operation range, low vibration, and less noise.
Flexible Fuel Support For Dual Fuel	The dual fuel power plant offers total fuel flexibility. When gas operation is interrupted or gas shortage occurs, the system switches to diesel fuel operation seamlessly and swiftly.



#### Who Is It For?

- For those who are looking for efficient and economical power plant.
- For those who want to follow environmental regulations.
- Duel fuel is often used for places where there is unstable gas supply and diesel can be used for backup.

#### Why Are They Good?

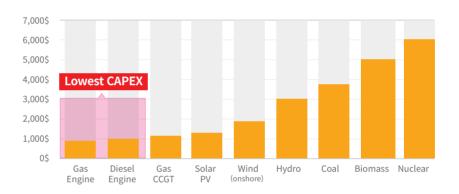
#### **1. LOWER EMISSION**

Gas engines have lower emission rates and high efficiency in energy production. As emission regulations become stricter, gas operation has advantages such as low NOx / CO2, and no SOx / Particle emissions.

#### 2. ECONOMICAL

Gas engines are one of the most economical options in the various power sources. The operation and maintenance costs are especially lower than other plant running on different fuels.

#### **CAPEX For Various Power Sources**



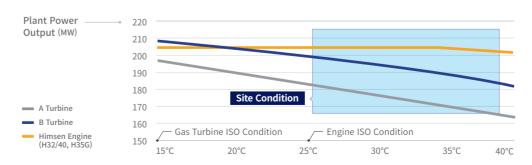
#### **3. QUICK START TIME**

Gas engines have a shorter start time compared with gas turbines. It takes 15 to 40 minutes for turbines to start, whereas gas engine only takes 2 to 7 minutes.

#### **4. STABLE POWER OUTPUT**

Gas engines are able to operate more stable than gas turbine under different ambient temperatures. While turbine power plant shows around 10% derating, gas engine power plant shows only 1% derating. Gas Turbine is also more sensitive at part load.

#### Ambient Temperature Impact To Gas Turbine & Engine Plant Output



#### Case ①: GPP

### B1 25MW GPP **Iran**

#### The most efficient power plant in the country

The 25MW gas engine power plant in Beshel Industrial Park in the north of Iran is the most efficient plant in the country. It has the capacity of generating 25MW of electricity for increasing the stability of the grid in the North of Iran.

Total Output	25MW
Customer	BNB
Operating Mode	Base load
Gensets	18H35/40GV x 3sets
Fuel	Natural Gas
Scope	Genset + Equipment supply
Delivered	2013



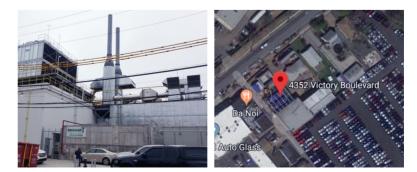
#### Case 2: GPP

### CUBIT 11MW GPP **New York**

Total Output	11MW
Customer	Cubit Power One
Operating Mode	Base load
Gensets	12H35/40GV x 2sets
Fuel	Natural Gas
Scope	Genset supply
Delivered	2018

#### Eco-friendly and High efficiency power plant

The Cubit Power One adopted HYUNDAI's 11MW gas engines(12H35/40GV x 2sets) help reducing air pollution with SCR(Selective Catalytic Reduction) and improving high efficiency with CHP(Combined Heat & Power) system. The Cubit Power One station has shown remarkable performances in stable electric power supply regardless of hot and humid summer and heavily snowing winter in Staten Island.



#### Case ③: GPP Enclosure

### Brezhnev 12MW GPP **Russia**

Total Output	12MW
Customer	NG ENERGO
Operating Mode	Base load
Gensets	9H35/40G x 3sets
Fuel	Natural Gas
Scope	Genset supply
Delivered	2016

#### Extreme cold condition power plant

This is for IPP project to supply electric power in Kamaz factory. To catch customer's short delivery time, HYUNDAI recommended to use enclosure type power plant and provided full technical support for engineering.

Under HYUNDAI's full technical supports, it was successfully constructed within 12 months after the contract.



#### Case ④: DFPP

### Termonorte 93MW DFPP **Colombia**

Total Output	93MW
Customer	TERMONORTE
Operating Mode	Base load
Gensets	20H35DFV x 10sets
Fuel	Natural Gas, Diesel Oil, Heavy Fuel Oil
Scope	EPC
Delivered	2018.11

#### The biggest dual fuel engine power plant in Colombia

In February 2017, HYUNDAI received an order from TERMONORTE S.A.S E.S.P., for engineering, procurement and construction. The contract consists of 10 sets of HiMSEN dual fuel engine generator to supply continuous power to national grid in Colombia, South America. The power plant was handed over in November 2018 to the customer and is currently under commercial operation.



## MAKING YOUR POWER PLANT WITH THE LATEST TECHNOLOGY

**HYUNDAI DF Engine, H54DFV** 

#### Two-Stage T/C System

High efficiency and no derating even for sites with high ambient temperature and altitude

Extreme miller cycle, Two-stage T/C

- · Advanced IVC
- · Effective compression ratio
- Higher Engine efficiency
- · Decreased NOx emission

#### **General Info**

EFFICIENCY\_TSTC

**51.2**%

EFFICIENCY\_SSTC

**50.2**%

#### **OUTPUT RANGE**



\* TSTC : Two Stage Turbo Charger SSTC : Single Stage Turbo Charger

#### Control System

HYUNDA

Safe and optimal engine operation HI-MECS, Cylinder balancing, Knock control

#### Combustion System

#### **High power and efficiency**

MP/Main injector, Piston bowl, Gas/Diesel combined simulation

- · Output / Cylinder : 1470kWm
- Engine Cycle : 4-stroke
- Bore: 540/600mm
- Engine Speed : 600rpm

#### **BENEFITS FOR YOU**

#### Steady Performance

One of the major important factors of an engine is its consistancy in performance. HiMSEN engine's professional engineering can assure stable power output even after the years.

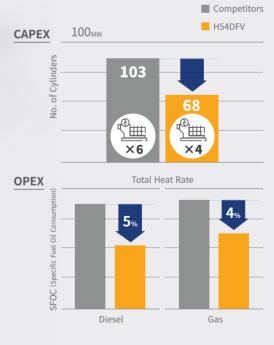
#### · Easy Maintenance

HYUNDAI engines are thoughtfully modularized for easy maintenance. Many O&M managers working on HYUNDAI's power plant comment that the intuitive and stable engine design makes the site easier to be operated. Also, the pipeless design can prevent deformations.

#### • Eco-friendly

HiMSEN engines have been designed with the environmental issues in mind. HYUNDAI always looks for various ways to protect the environment. Low NOx emissions / Smokeless at whole operation range / Low vibration & noise.

#### • High Efficiency



\* Specifications are subject to change without prior notice.

#### Low load performance and

#### automatic NOx control

Intake/Exhaust System

Dual valve timing, Exhaust waste gate

#### Gas Supply System

#### Even mixture distribution & Low knocking

Gas mixer optimization, Port flow CFD

## MODULAR DESIGN

#### **TIME SAVING**

Enable to reduce 5 to 6 months of time in planning and construction.

#### Planning





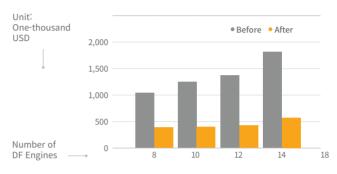
• For 10(Ten) 20H35DF Engines

For Engines Inside DG Building
+ Aux.Equipment + Piping

#### 'FASTER, EASIER, AND EVEN BETTER.'

Compared with traditional design, HYUNDAI's prefabricated modules shorten and simplify the procurement and installation process, even with lower price.

#### COST SAVING



\* The estimated numbers are for cases where there are IPP/EPC contracts (DF Engine), and it may differ among countries.

\*\*\*\*\*\*\*\*\*

#### HiMSEN Aux. Module(HAM)

1 Faster and simple construction on site

REFERE

- 2 Consistent control
- 3 Minimized power house size and optimized piping cost
- Standardized conjunction & easy maintenance

## HIMSEN ENGINE LINE-UP FOR STATIONARY GENSETS

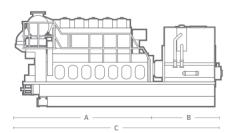


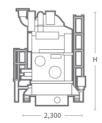
ENGINES

'HIMSEN'<sup>®</sup> is the registered brand name of HYUNDAI's own design engine and the abbreviation of 'Hi-touch Marine & Stationary ENgine'.

### **Gas Fuel**

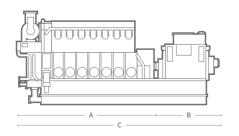
#### H35/40G Bore: 350mm Stroke: 400mm

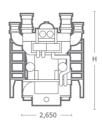




Main D	ata				Dim	iens	ions			
Speed	720	rpm	750	rpm		Dimen	sion(mm		D	()
Frequency En	60	Hz	50Hz			Dimen	Dry Mass(ton)			
	Eng.(kW)	Gen.(kW)	Eng.(kW)	Gen.(kW)	А	В	С	н	Engine	GenSet
6H35/40G	2,880	2,764	2,880	2,764	5,760	3,130	8,890	3,959	33.7	68.6
7H35/40G	3,360	3,225	3,360	3,225	6,112	3,374	9,486	4,130	38.6	77.1
8H35/40G	3,840	3,686	3,840	3,686	6,602	3,594	10,196	4,130	41.5	82.0
9H35/40G	4,320	4,147	4,320	4,147	7,092	4,097	11,189	4,130	44.6	89.1

### H35/40GV Bore: 350mm Stroke: 400mm



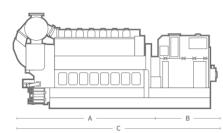


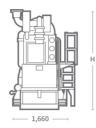
Main Da	ita				Dim	iens	ions			
Speed	720	rpm	750	rpm		Dimen	sion(mm		D	(1)
Frequency	60	Hz	50	Hz		Dimen	Dry Mass(ton)			
	Eng.(kW)	Gen.(kW)	Eng.(kW)	Gen.(kW)	А	В	С	н	Engine	GenSet
12H35/40GV	5,760	5,558	5,760	5,558	6,624	3,760	10,384	4,723	56.0	108.8
14H35/40GV	6,720	6,518	6,720	6,518	7,295	3,860	11,155	4,723	63.3	121.3
16H35/40GV	7,680	7,449	7,680	7,449	7,914	3,479	11,393	4,723	69.1	130.9
18H35/40GV	8,640	8,380	8,640	8,380	8,585	3,859	12,444	4,794	76.3	141.2
20H35/40GV	9,600	9,360	9,600	9,360	9,344	3,659	13,003	4,794	84.0	153.9

13

## **Dual Fuel**

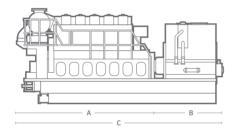
#### H27DF Bore: 270mm Stroke: 330mm

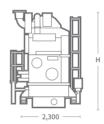




Main D	ata				Dimensions							
Speed	900	rpm	1,00	Orpm		Dimon	sion(mm	、 、	Davida	a a ( t )		
Frequency	60Hz		50Hz			Dimen	Dry Mass(ton)					
	Eng.(kW)	Gen.(kW)	Eng.(kW)	Gen.(kW)	Α	В	С	н	Engine	GenSet		
6H27DF	1,710	1,624	1,860	1,767	4,414	2,262	6,676	3,103	23.5	33.7		
7H27DF	1,995	1,895	2,170	2,061	4,797	2,262	7,059	3,241	27.7	37.7		
8H27DF	2,280	2,177	2,480	2,368	5,311	2,340	7,651	3,371	34.0	44.8		
9H27DF	2,565	2,462	2,790	2,678	5,691	2,490	8,181	3,371	36.2	47.2		

#### H35DF Bore: 350mm Stroke: 400mm

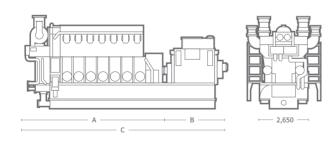




Main D	)ata				Dim	iens	ions			
Speed	Speed 720rpm 750rpm					Dimen				
Frequency 60Hz		50	Hz		Dimen		Dry Mass(ton)			
	Eng.(kW)	Gen.(kW)	Eng.(kW)	Gen.(kW)	А	В	С	н	Engine	GenSet
6H35DF	2,880	2,764	2,880	2,764	5,760	3,130	8,890	3,959	33.7	68.6
7H35DF	3,360	3,225	3,360	3,225	6,112	3,374	9,486	4,130	38.6	77.1
8H35DF	3,840	3,686	3,840	3,686	6,602	3,594	10,196	4,130	41.5	82.0
9H35DF	4,320	4,147	4,320	4,147	7,092	4,097	11,189	4,130	44.6	89.1

Based on alternator efficiency of 96%.

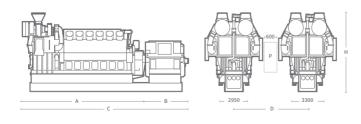
#### H35DFV Bore: 350mm Stroke: 400mm



Speed	720	rpm	750	rpm						<i>6</i>
Frequency	60	Hz	50Hz			Dimen	Dry Mass(ton)			
	Eng.(kW)	Gen.(kW)	Eng.(kW)	Gen.(kW)	Α	В	С	н	Engine	GenSet
12H35DFV	5,760	5,558	5,760	5,558	6,624	3,760	10,384	4,723	56.0	108.8
14H35DFV	6,720	6,518	6,720	6,518	7,295	3,860	11,155	4,723	63.3	121.3
16H35DFV	7,680	7,449	7,680	7,449	7,914	3,479	11,393	4,723	69.1	130.9
18H35DFV	8,640	8,380	8,640	8,380	8,585	3,859	12,444	4,794	76.3	141.2
20H35DFV	9,600	9,360	9,600	9,360	9,344	3,659	13,003	4,794	84.0	153.9

ncv of 96.5~97.5

### H54DFV Bore: 540mm Stroke: 600mm



			Dim	ensio	ons		
600	rpm		Dimension	-1( )		Den M	(1 )
50/6	50Hz		Dimen		Dry Mass(ton)		
Eng.(kW)	Gen.(kW)	A	В	С	н	Engine	GenSet
17,640	17,199	12,416	4,393	16,809	8,319	300.9	398.4
20,580	20,066	13,566	4,337	17,903	8,319	331.8	438.8
23,520	22,932	14,991	4,522	19,513	8,614	371.1	488.8
26,460	25,799	16,141	4,692	20,833	8,614	402.7	531.7
	50/6 Eng.(kW) 17,640 20,580 23,520	17,640     17,199       20,580     20,066       23,520     22,932	50/60Hz       Eng.(kw)     Gen.(kw)     A       17,640     17,199     12,416       20,580     20,066     13,566       23,520     22,932     14,991	600rpm     Dimension       50/60Hz     Dimension       Eng.(kw)     Gen.(kw)     A     B       17,640     17,199     12,416     4,393       20,580     20,066     13,566     4,337       23,520     22,932     14,991     4,522	600rpm     Dimension(mm)       50/60Hz     Dimension(mm)       Eng.(kw)     Gen.(kw)     A     B     C       17,640     17,199     12,416     4,393     16,809       20,580     20,066     13,566     4,337     17,903       23,520     22,932     14,991     4,522     19,513	S0/60Hz     Dimension(mm)       Eng.kwy     Gen.kwy     A     B     C     H       17,640     17,199     12,416     4,393     16,809     8,319       20,580     20,066     13,566     4,337     17,903     8,319       23,520     22,932     14,991     4,522     19,513     8,614	600rpm     Dimension(mm)     Dry M       50/60Hz     A     B     C     H     Engine       17,640     17,199     12,416     4,333     16,809     8,319     300.91       20,580     20,066     13,566     4,337     17,903     8,319     331.81       23,520     22,932     14,991     4,522     19,513     8,614     371.1

Based on alternator efficiency of 97.5%.

## RELIABLE & POWERFUL SUPPORT AROUND THE WORLD

- · Optimized Solutions For Each Customer's Needs
- · Genuine Spare Parts From The Original Equipment Manufacturer
- · Fast and Reliable Response Through Our Global Service Network
- · 24/7, Immediate Support



#### **Contact Us**

#### Power Plant

#### Engine Power Plant Sales Department

1000, Bangeojinsunhwan-doro, Dong-gu, Ulsan, Korea (Zip Code: 44032) **Tel** +82.31.210.9350~61 **E-mail** hi\_pin@hhi.co.kr

#### Korean-English 24/7 Call Center

Tel +82.70.8670.1122

#### **Customer Service**

#### Hyundai Global Service Co. Ltd

Centum Science Park 6F 79, Centum jungang-ro, Haeundae-gu, Busan, Korea (Zip code : 48058) **Tel** +82.51.741.7601 +82.52.204.7852 (For Warranty Service) +82.52.204.7824 (For Sales) +82.52.204.7703 (For Power Plant Service)

E-mail service@hyundai-gs.com sales@hyundai-gs.com powerplant@hyundai-gs.com



Global Leader www.hhi.co.kr

copyright © 2020 Hyundai Heavy Industries Contents subject to change without prior notice. HiMSEN is a trademark registered and owned by Hyundai Heavy Industries.

